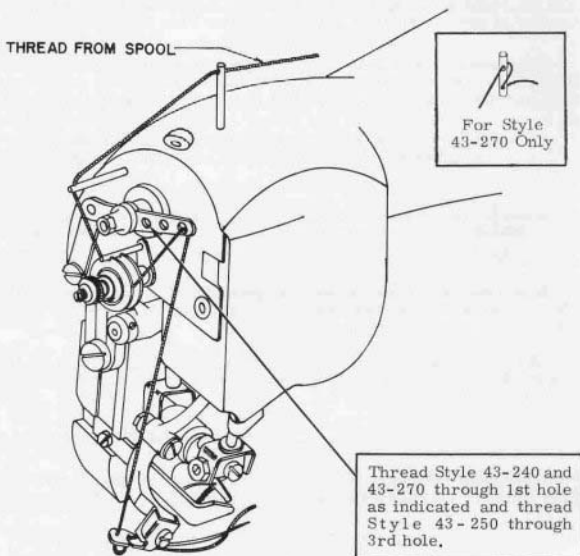


## SPEED

The recommended speed of these machines is 1600 R. P. M.

## THREADING

Thread machines in accordance with threading diagram, Fig. 1, below.



## OILING

These machines should be oiled twice daily, before the morning and afternoon starts. Use a good grade of straight mineral oil of a Saybolt viscosity of 200 to 250 seconds at 100° Fahrenheit.

Most of the oiling places on these machines are readily identifiable because of the fact they are painted red. However, reference to the oiling diagram (Fig. 2) will be beneficial.

Please note that it will be necessary to open head cover or remove cylinder end cover, and to tilt the machine back from the sub-base to reach some of the oiling places.

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